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(71)Applicant: KURARAY CO LTD

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(54) FILM, MULTILAYER FILM, PACKAGING MATERIAL AND PACKAGED MATERIAL (57) Abstract:

PURPOSE: To provide the subject product composed of a resin composition containing an ethylene-vinyl alcohol copolymer and an inorganic filler, having a specific property and enabling the boiling sterilization without causing the deterioration of the appearance and the gas-barrierness of the packaging material.

CONSTITUTION: The objective film is composed of a layer of a composition containing (A) 50-95wt.% of an ethylene-vinyl alcohol copolymer and (B) 50-5wt.% of an inorganic filler. The component A in the layer contains a number of regions containing two-dimensional thin layers of the component B laminated parallel to the plane of the composition layer. The flake diameter of the component B in the region is $\leq 30 \mu m$ and the weight-average aspect ratio is \geq 3. The moisture-permeability of the composition layer satisfies the formula [W is moisture permeability (g.30 μ /m2.day) at 40°C and relative humidity difference of 90%; E is ethylene content (mol%) of the component A; A0=1.105×103; A1=-8.15×10; A2=2.42; A3=-3.535×10-2; A4=2.53×10-4; A5=-7.091×10-7] and the dimensional change of the layer is -2.5 to +2.5% (after treatment in air at Tm -40°C for 60min).

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